

— THE —
Race Shop

2-Stroke

PIPE REPAIR



NEW LOWER PRICING FOR 2021

Vehicles built between 1990 & 2021

SERVICES

— THE —
Race Shop

Dent Repair - \$59

Rust Removal - \$19

Decarbon - \$19 (removal of carbon buildup inside the pipe)

Factory Pipe finish - \$39 (Factory Finish as shown, includes rust removal)

Silencer Repacking - \$35 (Let the professionals repack your silencer. Send it with your pipe and save on shipping.)

“The Works” - \$129 (Includes: Dent Repair, Rust Removal, Decarbon, Factory Finish and Silencer Repack)



If you're not sure if your pipe is repairable or not, just take a few photos and text them to 608-347-3963 and we'll assess the damage and reply.

The pipe must be intact. If there are pieces or parts blown out or missing, we will not proceed with the repair.

We don't have enough time to grind away any previous welding that has been done in order to redo them.

We reserve the right to decline to repair any pipe we deem not repairable. Your repair fee will be returned but you are still responsible for the shipping costs both ways.

You understand and agree that we are attempting to give you back a pipe that is functional, but not necessarily, “show” quality. If you are restoring a bike and want it to look like new again, we can look into finding you a new pipe.

Factory Pipe finish cannot be done on chrome or nickel plated pipes

Pipe O-Ring and Spring Set and Silencer Repack available

SIMMS

MOTORSPORTS GROUP, inc.

13842 Bridgewater Crossings Blvd. #212

Windermere, FL 34786

Phone / Text 608-347-3963

Vintage Vehicles built in 1989 or earlier

SERVICES

— THE —
Race Shop

Dent Repair - 1980 - 1989 \$109 / 1979 or earlier \$139

Rust Removal - \$19

Decarbon - \$29 (removal of carbon buildup inside the pipe)

Factory Pipe finish - \$39 (Factory Finish as shown, includes rust removal)

Silencer Repacking - \$35 (Let the professionals repack your silencer. Send it with your pipe and save on shipping.)

“The Works” - 1980 - 1989 \$169 / 1979 or earlier \$199

(The Works Includes: Dent Repair, Rust Removal, Decarbon, Factory Finish and Silencer Repack)



If you're not sure if your pipe is repairable or not, just take a few photos and text them to 608-347-3963 and we'll assess the damage and reply.

Repairing vintage pipes can be tricky. The different configurations of pipes, the condition of the metal, previous attempted repairs, etc. all make it very difficult to predict the outcome.

Therefore you need to read and agree to the terms of service for vintage pipes on the following page before sending us your pipe. Please understand the challenges of vintage pipe repair and know that getting back a “perfect” pipe is very unlikely. We strive to deliver the very best service possible. Unfortunately we're aren't metal magicians.

Factory Pipe finish cannot be done on chrome or nickel plated pipes

Pipe O-Ring and Spring Set and Silencer Repack available

PLEASE FIND THE VINTAGE PIPE TERMS OF SERVICE ON THE FOLLOWING PAGE

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Vintage Vehicles Terms of Service



The Repair of Your Vintage Pipe:

Race Shop only repairs vintage 2-stroke pipes, NO vintage 4-strokes. NO EXCEPTIONS.

We cannot repair any pipe where the silencer is part of the pipe itself. The silencer must be fully detachable from the expansion chamber.

We do not have jigs for the older pipes and therefore cannot guarantee a perfect fit. We will get it as close as possible but you may have to do some adjusting on your own.

The pipe must be intact. If there are pieces or parts blown out or missing, we will not proceed with the repair.

We don't grind away any previous welding done prior to us receiving the pipe.

We reserve the right to decline to repair any pipe we deem not repairable. Your repair fee will be returned but you are still responsible for the shipping costs both ways.

You understand and agree that we are attempting to give you back a pipe that is functional, but not necessarily, "show" quality. If you are restoring a bike and want it to look like new again, find somewhere to buy a new pipe.

Prices apply to the majority of vintage pipes but are not absolute. We reserve the right to either decline to repair your pipe for that fee or quote you a higher fee (prior to repair and agreed to by you) in order to cover our time on your vintage pipe.

In most cases, shipping costs are the same as newer pipes. However, if your pipe requires an oversized box, you will be charged for our exact shipping cost..

Simms Motorsports Group, inc. "The Race Shop" is not responsible in any way for the condition of your pipe before or after the repair. You take all the responsibility and risk.

Simms Motorsports Group, inc. "The Race Shop" will do the best job possible...within reason. We will weld cracks or small holes, remove dents, straighten the pipe as best we can, and where applicable. We will try our best to give you results that you will be happy with. However, we are not metal magicians and therefore you understand that in some cases, there is only so much we can do.

There is no "turn-around" guarantee with vintage pipes. Many times we will be able to repair it within 48 hours of receiving it. However, your pipe could be in the shop longer depending on it's overall condition.

You understand that if we proceed to repair your pipe, we do so on a "best efforts" basis and therefore we will not refund your repair or shipping fees for ANY reason.

By placing an order, I am stating that I have read, understand and agree to ALL of the terms of service stated above.

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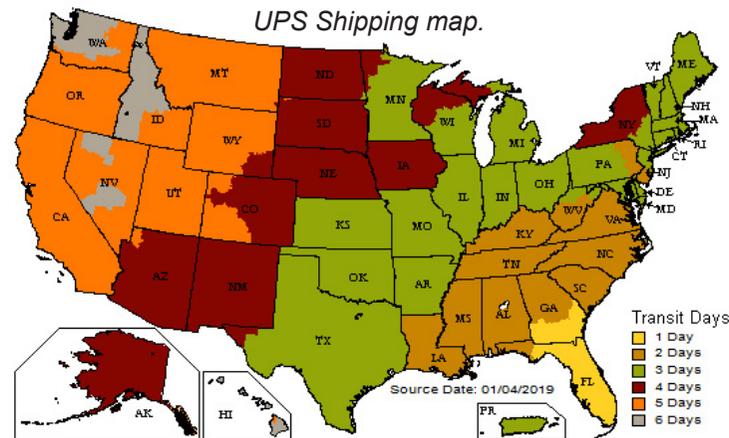
General Information

Referral Program for Racers & Tracks - GET PAID! Racers and Track Owners, you could be Getting Paid for every person and business you refer who uses our pipe repair or carb restoration service. **Contact us for complete details.**

Dealer Pricing - Wholesale pricing is available, please contact us for details.

Shipping -

1. Box up the pipe in as small a box as possible (under 84" girth plus length). This will avoid oversize box charges from your shipper.
2. If you are packing with foam peanuts, please be sure to tape up the ends of your pipe so they don't get trapped inside.
3. **Address to:**
SiMMS Motorsports Group, inc.
13842 Bridgewater Crossings Blvd. #212
Windermere, FL 34786
4. Now sit back, relax and dream about all the power you're going to have after that nasty dent is gone.



SiMMS

MOTORSPORTS GROUP, inc.

13842 Bridgewater Crossings Blvd. #212

Windermere, FL 34786

Phone / Text 608-347-3963

About Us

THE **Race Shop**

Thank you for your time.

I'd like to take this opportunity to thank you for taking time out of your busy day to review our information.

If you have any questions or comments regarding any of our services we'd be thrilled to hear from you.

We can be reach during regular business hours Monday through Friday by calling or texting 608-347-3963 or you can also email me directly at jon@simmsmotorsportsgroupinc.com.

Sincerely



Jon Simms
Marketing Director



About Race Shop

The Race Shop has decades of experience working with carburetors and 2-stroke pipes. We've done everything from basic cleaning to complete restoration of carburetors and 2-stroke pipes. The Race Shop is owned in it's entirety by SiMMS Motorsports Group,inc.

About SiMMS Motorsports Group, Inc.

SiMMS Motorsports Group, Inc. specializes in distribution of corporate communications, product education and acquisition and liquidation of excess inventory , for the motorsports and powersports industries. It is our mission to implement and deliver a complete program to make you more productive, more accurate, more efficient and more effective. We have the ability to get you heard, get you watched and connect you to your targeted demographic! . SiMMS Motorsports Group, inc. is a Florida Corporation.

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